Before using the gun, please peruse these Operating Instructions as well as the Safety Notes!
# Table of Contents

1 **GENERAL INFORMATION** .......................................................... 3

2 **SAFETY NOTES** ........................................................................... 5
   2.1 Representations of Safety Notes ..................................................... 5
   2.2 Handling the gun safely ................................................................. 6
   2.3 Safe handling when shooting ......................................................... 6
   2.4 Intended use .................................................................................. 7

3 **TRANSPORT, STORAGE AND DISPATCH** .............................. 8
   3.1 Transporting the gun ................................................................. 8
   3.2 Storing the gun ......................................................................... 9
   3.3 Dispatching the gun to the retailer, importer or manufacturer ...... 9

4 **PRODUCT DESCRIPTION** ......................................................... 10
   4.1 Function elements ................................................................. 10
   4.2 Safety devices ........................................................................ 11
      4.2.1 Trigger guard ................................................................. 11
      4.2.2 Thumb safety ............................................................... 11
      4.2.3 Palm grip safety ............................................................ 11
   4.3 Scope of delivery ...................................................................... 12
   4.4 Models .................................................................................... 12
5 HANDLING THE GUN .............................................................. 13
  5.1 Initial commissioning ................................................................. 13
  5.2 Ammunition ............................................................................... 13
  5.3 Loading the magazine ................................................................. 14
  5.4 Loading the pistol .................................................................... 15
  5.5 Shooting with the pistol ............................................................. 16
  5.6 Reloading the pistol when shooting .......................................... 16
  5.7 Stopping pistol shooting ........................................................... 17
  5.8 Unloading the pistol .................................................................. 18

6 TAKING AIM WITH THE PISTOL ........................................... 19
  6.1 Adjusting the micrometre sight horizontally .............................. 19
  6.2 Adjusting the micrometre sight vertically ................................... 19
  6.3 Adjusting the Aristocrat sight .................................................... 20
  6.4 Readjusting the Novak sight ....................................................... 23
  6.5 Adjusting the C-More sight ......................................................... 24

7 PISTOL CARE AND MAINTENANCE ...................................... 25
  7.1 Stripping the pistol ................................................................... 25
  7.2 Cleaning the pistol ..................................................................... 30
  7.3 Assembling the pistol ................................................................. 31
  7.4 Pistol functional check ............................................................... 35

8 MALFUNCTIONS ................................................................... 36

9 EXPLODED VIEW AND SPARE PARTS 1911 .............................. 38

10 EXPLODED VIEW AND SPARE PARTS 2015/2011 ..................... 40
1 · GENERAL INFORMATION

Knowledge and the technically correct implementation of the information included in these instructions are precondition for correct commissioning as well as safety in handling, maintenance and servicing. Do not use the pistol until you have completely understood all safety regulations and handling of the pistol. Should you require any further information or details, please refer to your retailer, importer or manufacturer. Heed the local and national laws that regulate possession, carrying and use of firearms.

Keep in mind that these pistols are dangerous as are all firearms. The pistol belonging to these Handling and Safety Instructions has been sold under the express understanding that the manufacturer and importer of the pistol do not assume any responsibility for consequences of manipulations with the pistol or its use.

This applies in particular to any claims based on damages from injury or damage to property which are partly or fully caused by:

- Use in criminal intent or negligent discharge.
- Improper or careless handling.
- Defective, wrong, self-loaded and reloaded ammunition.
- Insufficient care of the pistol (e.g. rust, damage, ...).
- Ignoring malfunctions.
- Resale contrary to the regional laws and regulations.
- Other influences which are beyond our direct and immediate control.
These restrictions apply regardless of whether liability is asserted on the basis of contract, negligence or strict liability (including any failure to warn).

Manufacturers and the importer will also not be held accountable for any accidental or sequential damage, such as loss of property, commercial losses as well as profit and losses of earned income.

The manufacturer and its importer are not liable for any faults of the pistol or its function if the pistol has been modified by third parties or other than original parts have been installed.

The Functional Description is no instruction for use, care or repair of the pistol. Any manipulation with or on the pistol is prohibited using the functional descriptions below.
2 · SAFETY NOTES

Peruse these Safety Notes completely before using the gun.
Do not use the gun until you have completely understood the Safety Notes.

2.1 · Representation of Safety Notes

The following Safety Notes draw your attention to various danger levels in the individual chapters of these Instructions. Each of the Safety Notes consists of:

- A header with signal word, pictogram and assigned colour.
- Information of type and source of the danger.
- Information about potential consequences of non-compliance.
- Information to avoiding the danger.

<table>
<thead>
<tr>
<th>Colour/signal word</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>![DANGER]</td>
<td>Immediately imminent danger! Failure to observe this warning could result in death or very serious injuries.</td>
</tr>
<tr>
<td>![WARNING]</td>
<td>Possible acute danger! Failure to observe this warning could result in death or very serious injuries.</td>
</tr>
<tr>
<td>![CAUTION]</td>
<td>Dangerous situation! Failure to observe could result in minor injuries.</td>
</tr>
<tr>
<td>![ATTENTION]</td>
<td>Failure to observe could result in property damage.</td>
</tr>
</tbody>
</table>
2.2 · Handling the gun safely

- Store the pistol separate from its ammunition.
- Do not modify the gun and refrain from any conversions.
- Only use the gun in perfect working order.
- Never aim at other living beings or at yourself.
- Avoid unnecessary dry firing.
- Put the outstretched index finger outside onto the receiver when handling the gun.
- Always consider the gun to be loaded and not in the ‘safe’ position.
- Do not rely on the gun’s safety mechanisms.
- Never leave the gun unattended and make sure that unauthorised persons are refused access.

2.3 · Safe handling when shooting

- Refrain from handling or using the gun if you have taken medication, alcohol or drugs.
- Refrain from handling or using the gun when you are sick or tired.
- All cartridge chambers and barrels of STP® pistol are manufactured and tested according to the C.I.P. standard guidelines and, therefore, dependable function is only ensured with C.I.P. tested factory bullets.
- Point the muzzle of the gun in a safe direction.
- Assure yourself what is behind your target.
- Wear hearing protectors and safety glasses when shooting.
• Call bystanders’ attention to wearing hearing protectors and eye protection.
• Never hold your hand in front of the muzzle, behind the slide or over the cartridge ejection window.
• Uncock, secure or unload the gun after shooting before you holster or put it away.
• Unload the gun when handing it over and the slide must be in open position.
• Never shoot with a gun into which foreign objects have penetrated.
• Resolve any malfunction immediately.

2.4 · Intended use
• The weapon is designed to shoot.
  Any other use is considered not in conformity with the intended purpose.
• The gun owner has to ensure that it will be used for the intended use only.
3 · TRANSPORT, STORAGE AND DISPATCH

WARNING
Unintended discharge.
This may result in death or serious injuries. Always transport, store and dispatch the gun in the unloaded condition.

ATTENTION
Property damage by shock.
Damage to the gun impends. Transport, store and dispatch the gun in its original packaging only.

3.1 · Transporting the gun

- Make sure that the cartridge chamber is empty and the hammer released.
- Transport the gun, separately from ammunition, in a locked carrying case.
- Never leave the gun unattended and make sure that unauthorised persons are refused access.
- Comply with all regional and national regulations on transporting firearms and ammunition.
3.2 · Storing the gun

- Make sure that the cartridge chamber is empty and the hammer released.
- Clean the gun and keep it in a locked carrying case separate from its ammunition. Preserve the gun with grease and oil when storing it for a period in excess of 6 months.
- Neither the gun nor the ammunition must be accessible to unauthorised persons during storage (secured room or safety cabinet).
- Comply with the regional and national regulations on storing firearms and ammunition.

3.3 · Dispatching the gun to the retailer, importer or manufacturer

- Make sure that the cartridge chamber is empty and the hammer released.
- Fill in an accompanying letter for the consignee and attach it to the gun. Your name, address and telephone number are mandatory.
- Enter the model designation and serial number of the gun including task explanation/problem description/repair order.
- Dispatch the gun in its original packaging only and without ammunition.
- Comply with the regional and national regulations on dispatching firearms and ammunition.
4 · PRODUCT DESCRIPTION

STP® pistols of the 1911/2015 model series are semi-automatic, recoil-operated guns with locked Browning slide named after its inventor.

4.1 · Functions Elements

Figure: 4.1 STP® 1911 SPARTAN 5.0

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Barrel</td>
</tr>
<tr>
<td>2</td>
<td>Front sight</td>
</tr>
<tr>
<td>3</td>
<td>Slide</td>
</tr>
<tr>
<td>4</td>
<td>Slide stop lever</td>
</tr>
<tr>
<td>5</td>
<td>Thumb safety</td>
</tr>
<tr>
<td>6</td>
<td>Rear sight/sights</td>
</tr>
<tr>
<td>7</td>
<td>Hammer</td>
</tr>
<tr>
<td>8</td>
<td>Palm grip safety</td>
</tr>
<tr>
<td>9</td>
<td>Frame/receiver</td>
</tr>
<tr>
<td>10</td>
<td>Trigger</td>
</tr>
<tr>
<td>11</td>
<td>Magazine release button</td>
</tr>
<tr>
<td>12</td>
<td>Grip panels</td>
</tr>
<tr>
<td>13</td>
<td>Magazine</td>
</tr>
</tbody>
</table>

www.stpgun.de
4.2 · Safety devices

**WARNING**
Unintended discharge.
This may result in death or serious injuries.
Learn how to handle the gun safely.

4.2.1 · Trigger guard
The trigger guard protects the trigger from damage and prevents unintended discharge of the gun.

4.2.2 · Thumb safety
The thumb safety is a manual safety device that blocks the trigger and slide when set.

4.2.3 · Palm grip safety
The palm grip safety is an indirect safety device that releases the trigger when pressed.
4.3 · Scope of delivery

The gun is standard supplied with:
- 1 Gun
- 1 Magazine
- 1 Operating instructions and safety notes
- 1 Allen key set
- 1 Carrying case
- 1 Gun oil
- Bushing key (depending on model)

4.4 · Models

Pistols of 1911-/2015 and 2011 model series are available in various varieties. Illustrations in these Operating Instructions may vary depending on the variant of the gun which you have. The various varieties differ from each other in the following main features:

- Barrel and slide length 6", 5" or 4".
- Calibre in .22 lfb, 9 mm Para, 9x21, .38 SA, .357 SIG, .40 S&W or .45 ACP.
- Sights with Novak sight, Bomar sight, Aristocrat sight or C-More reflex sight.
- Grip panels (1911) of polyamide G 10 or with (2015) panel of aluminium or other materials.
- Barrels with bushing, bull barrel (aka trumpet barrels) or with ported barrels.
5 · HANDLING THE GUN

Familiarise yourself with the gun!
Gun initial commissioning serves your own safety.
A correct function can otherwise not be warranted.

5.1 · Initial commissioning

- Dismantling the gun (see Section 7.1)
- Relubricating the gun (see Section 7.2)
- Assembling the gun (see Section 7.3)
- Performing functional check (see Section 7.4)

5.2 · Ammunition

WARNING
Unintended discharge. This may result in death or serious injuries.
Make sure that gun and magazine are unloaded.

WARNING
Unintended discharge. This may result in death or serious injuries.
Use only ammunition for your gun as specified in C.I.P specification according to calibre data.
• Use certified and brand-new ammunition only.
• Do not use any corroded or damaged ammunition.
• Do not use any oiled or dirty ammunition.
• Exclusion of liability for reused or self-loaded ammunition.
• Never leave ammunition unattended and make sure that other persons are refused access.

5.3 · Loading the magazine

**ATTENTION**
Malfunction on firing. Damage to the magazine impends. Fill up the magazine with the specified maximum number of cartridges.

- Put the cartridge on the follower close to the magazine feed lips.
- The bullet tips must point towards the muzzle.
- Press the cartridge downward and slide it under the magazine feed lips.
- Refill as many cartridges as will be fired but do not exceed the maximum magazine capacity.
- The filling level can be read from the hole pattern of the magazine body.

*Figure 5.3: Filling the magazine.*
5.4 · Loading the pistol

WARNING
Unintended discharge.
This may result in death or serious injuries.
Load the gun immediately before shooting.

- Always keep the gun muzzle pointing in a safe direction.
- Put the outstretched index finger outside onto the receiver.
- Slide the full magazine into the pistol until the magazine release snaps in.
- With your free hand, grasp the fluting on the slide, pull it backwards up to the stop (safety possibly needs to be disengaged) and let the slide go forward.

Alternatively, let the already opened slide go forwards by pressing the slide stop lever downward.

Afterward, the gun is loaded, cocked, self-secured and ready to fire!
5.5 · Shooting with the pistol

DANGER
Unintended discharge.
This may result in death or serious injuries.
Make yourself sure of the target you wish to aim at.

- Aim at the target with the loaded gun.
- Put the trigger finger on the trigger.
- During target acquisition via sights of the gun, operate the trigger continually until the shot is fired.
- You may fire further rounds after briefly releasing the trigger.

Once the gun has been fired until the magazine is empty, the slide stop lever catches the slide (not with IPSC versions) and keeps it open.

5.6 · Reloading the pistol

ATTENTION
Dropping magazine.
Damage to the magazine impends.
Catch the magazine.

- Always keep the gun muzzle pointing in a safe direction.
- Put the outstretched trigger finger outside onto the receiver.
- Hold the free hand under the magazine to be ejected.
• Press the magazine release button and catch the ejected magazine.
• Replace the empty magazine with a full one.
• Repeat loading or charging the gun as described in Chapter 5.4.

5.7 · Stopping pistol shooting

**WARNING**
Unintended discharge. This may result in death or serious injuries. Load the gun immediately before shooting.

• Point the muzzle of the gun in a safe direction.
• Put the outstretched trigger finger outside onto the receiver.
• Uncock or secure the gun.
• Holster the gun or put it down with the slide open.

Press the safety guard up

Figure 5.7: Activate the thumb safety 1911-/2015-/2011 gun.
5.8 · Unloading the pistol

**WARNING**
Unintended discharge. This may result in death or serious injuries. Hold the gun into a safe direction and unload the gun immediately after shooting.

- Always point the gun muzzle in a safe direction.
- Put the outstretched trigger finger outside onto the receiver.
- Remove the magazine and put it away.
- Repeat with your free hand to remove the cartridge (the gun may possibly need to be disengaged).
- Using your free hand, grasp the fluting on the slide and pull it backwards up to the stop and at the same time, press the slide stop lever up until it snaps in.
- Check visually or manually to ensure that there is no cartridge left in the cartridge chamber.
- Pick up the ejected cartridge.

*Figure 5.8: Checking the cartridge chamber.*
6 · TAKING AIM WITH THE GUN

Precise hits through target acquisition via sights of the gun is achieved by way of alignment of front sight to rear sight/sights (depending on model).

ATTENTION:
The point of impact position depends on distance and weather conditions!

Figure 6:
Aim with sight to rear sight/sights.

6.1 · Adjusting the micrometre sight horizontally

- **Shots to the right** are corrected by turning the adjusting screw clockwise to shift the impact points leftward.
- **Shots to the left** are corrected by turning the adjusting screw anticlockwise to shift the impact points rightward.

6.2 · Adjusting the micrometre sight vertically

- **High shots** are corrected by turning the adjusting screw clockwise to shift the impact points downward.
- **Low shots** are corrected by turning the adjusting screw anticlockwise to shift the impact points upward.
6.3 · Adjusting the Aristocrat 3-position sight (only with TM series and IGEL)

This relates to a special 3-position sight of the American company ARISTOCRAT.

This sight provides the possibility of adjusting 3 different points of aim.

Elevation adjustment by means of the three Allen screws 1/2/3 separate for each position.

Figure: Illustration of the sights' adjustment range at various point of impact positions.
Positions 1–3 of the quick adjustment are adjusted to the distances/points of aim one by one.

**Important!** Always assign the lowest rear sight position to position 2.

**Examples:**
- **DSB combat pistol** > Position 1 = Hold below the target,
  Position 2 = Hold dead centre.
- **BDMP 1500** > Position 1 = Hold below the target (25 m),
  Position 2 = Arrowhead (25 m), Position 3 = Arrowhead (50 m).

The marking point of the adjusting screw indicates to you which position is set. The example shows number 2 (see Figure 1). Hence, we have chosen position 2 on the quick adjustment.

- **Setting the position quick adjustment:**
  To start with the setting procedure, set the quick adjustment screw to the position you want to adjust (e.g. position 2). This means that the marking of the quick adjustment screw shows the number 2.

  Next, shoot 2–3 rounds with the gun at the desired distance/point of aim. Then check the shots' point of impact position and correct accordingly using the Allen key supplied (1.5 mm).

**Attention:** The adjustment reacts very sensitively!
If the **point of impact position is high**, you will need to unscrew the adjusting screw from position 1 (see Figure 2).

If the **point of impact position is low**, you will need to screw in the adjusting screw clockwise from position 1 (see Figure 3).

- **Setting the windage adjustment:** You can set the windage adjustment using a commercially available flat-head screwdriver.

  If the **point of impact position is to the right**, you will need to screw in the windage adjustment screw in the opposite direction to the arrow (see Figure 4).  
  If the **point of impact position is to the left**, you will need to screw the windage adjustment adjusting screw in clockwise direction of the arrow (see Figure 5).

- **Setting the elevation adjustment:**
  The sight adjusting elevation is a precision adjustment and its sole purpose is to adapt the point of impact position at different light and weather conditions.
If the **point of impact position** is **high**, you will need to screw the elevation adjustment screw in the opposite direction to the arrow (see Figure 6). If the **point of impact position** is **low**, you will need to screw the elevation adjustment screw in clockwise direction of the arrow (see Figure 7).

Lastly, it should be pointed out that the recommendations as mentioned under Chap. 6.3 should and must be individually adapted of course. They were meant as an assistance for the first trials with this 3-position sight. Different light conditions on various shooting facilities in particular may show this one or another procedure to be a better solution.

### 6.4 · Setting the Novak sight horizontally/vertically

- Sights and front sight can be displaced at the arms workshop using a slide tool.
- Sights and front sight can be replaced at the arms workshop using a slide tool.
6.5 · C-More reflex sight (depending on gun model)

C-More Systems Red Dot sights have two switches to choose from which vary in their intensity and offer a lot of adjusting options. The click switch has 12 positions.

The standard switch is a rotary rheostat with unlimited adjustment options. The switch functions like the volume control on a radio: just crank up the brightness to the desired volume.

The adjusting switch is smaller than the click switch.

C-More Systems Red Dot sights can be adjusted very precisely thanks to continuous elevation and lateral adjustment. The adjusting screws are kept in their adjustment by counter screws.
7 · PISTOL CARE AND MAINTENANCE

7.1 · Stripping the gun

WARNING
Unintended discharge. This may result in death or serious injuries. Make sure that gun and magazine are unloaded.

ATTENTION
Property damage as a result of ignorance. Damage to the gun impends. Inform yourself about the forthcoming care and maintenance.

CAUTION
Component under spring pressure. There is a risk of injuries by components under spring pressure. Hold the slide and receiver during the stripping process.

1. Remove the magazine.
2. Set the slide to the position of the first marking.
3. Check visually or manually to ensure that there is no cartridge left in the cartridge chamber.
4. Press out the projecting slide stop lever on the right side using the index finger.
Video on ‘Stripping a 1911 gun’:
https://www.youtube.com/watch?v=VShiBqsx5wk

5. Next, remove the slide stop lever from the left side of the receiver.

6. Push the complete slide from the receiver in a forwards direction.
Figure 7.1: Slide assembly with receiver of the 1911 TM series.

7. Next, take the Allen key from the tool set and unscrew the two-piece recoil guide.

CAUTION
Component under spring pressure. There is a risk of injuries by components under spring pressure. Hold both the short part of the recoil guide and the spring.
Proceed in the same way as for the 1911 gun no. 1-6 when stripping a 2015 gun.

After you have separated the 2015 slide from the receiver, take a clip or a piece of wire and put the slide to the side. Using your thumb, push the recoil guide forward against the force of the action spring until you can see a hole in the recoil guide.
Carefully insert the ready clip or wire in this hole. After that you can gently release it.

Withdraw the recoil guide, completely locked by the wire, in a rearward direction and put it down. You can withdraw the wire applying a gentle pressure unto the spring sleeve thus relieving the spring pressure.

**CAUTION**
There is a risk of injuries by components under spring pressure. Hold both the sleeve and the spring.

Figure 7.1: Hole for wire or clip.
7.2 · Cleaning the pistol

ATTENTION
Property damage resulting from care and maintenance. Damage to the gun impends. Use special cleaning and care agents (included in delivery) for guns. Oil the gun only lightly.

Figure 7.2: Receiver 1911/2015.

Figure 7.2: Maintaining 1911/2015 slide.

We recommend to use the gun oil (included in delivery) for maintenance/care.
7.3 · Assembling the pistol

**CAUTION**
Component under spring tension.
There is a risk of injuries by components under spring pressure.
Hold the slide and receiver during the assembling process.

**Procedure with a 2015 pistol.**

- Put the barrel into the slide.
- Place the action spring assembly (rod, sleeve, spring) between slide and barrel.
- Using your thumb, push the rod forward to remove the wire/clip.
- Remove the wire/clip and slowly release the recoil guide.
- Push the complete slide back onto the receiver until you can see the barrel link on the barrel in the opening for the slide stop lever.
• Push the slide stop lever through the hole of the receiver and the barrel link at the smaller marking on the slide.

• Grasp the slide fluting with your fingers and let it slowly glide forward.
Procedure with a 1911 pistol:

- Put the barrel into the slide.
- Put the spring sleeve into the slide.
- Take the spring guide rod with the male thread and insert it though the spring sleeve from the front.
- Take the action spring and insert it in the spring sleeve from the rear.
- Next, take the end piece of the recoil guide with the internal thread and insert it through the spring in the direction of the spring sleeve or long spring guide rod.
- From the front side, screw in the long spring guide rod into the spring guide rod with internal thread using the Allen key supplied.

ATTENTION
The gun is in cocked condition now. Uncock the gun by pulling the trigger.
- Push the complete slide back onto the receiver until you can see the barrel link on the barrel in the opening for the slide stop lever.
- Push the slide stop lever through the hole of the receiver and the barrel link at the first marking on the slide.

- Grasp the slide fluting with your fingers and let it slowly glide forward.

**ATTENTION**
The gun is in cocked condition now. Uncock the gun by pulling the trigger.
7.4 · Pistol functional check

WARNING
Unintended discharge. This may result in death or serious injuries. Make sure that gun and magazine are unloaded.

The functional check serves to ascertain any malfunctions and familiarises you with the gun. The functional check is carried out without ammunition. Check the following tests one by one for the initial commissioning and after each cleaning of the gun.

- Press the magazine release button and remove the magazine.
- Pull back the slide up to the stop (disengage the safety if warranted) and let the slide go forward.
- Check to see whether or not the slide has been put into its closed rest position and the hammer cocked.
- Pull the trigger (single action) and keep it pressed/pulled, then push the hammer backward against the spring force.
- Check the recoil of the hammer on releasing it.
- Using your free hand, cycle the slide again with the trigger pulled.
- Check to see whether or not the slide has been put into its closed rest position and the hammer cocked.
- Release the trigger.
- Check to see whether the hammer is cocked.
• Activate the thumb safety by sliding it upward.
• Check the secured cycle lock and the trigger lock.
• Deactivate the thumb safety by pushing it forward/downward.
• Check whether the trigger can be pulled without palm grip safety depressed.
• Slide an empty magazine into the gun until the magazine release snaps in.
• Check the snapped-in magazine.
• Pull back the slide up to the stop.
• Check the slide stop and magazine removal.
• Operate the slide stop lever and let the slide go forward.
• Pull the trigger.
• Check the overall condition of the gun.

8 · MALFUNCTIONS

Malfunctions mostly occur due to wrong handling or faulty ammunition. Perform the functional check as described in Chapter 7.4.

A technical defect is rarely a cause of malfunction. Should a technical defect appear nevertheless, it would need to be remedied by an arms workshop or the manufacturer.
<table>
<thead>
<tr>
<th>Type of malfunction</th>
<th>Possible causes</th>
<th>Remedy</th>
</tr>
</thead>
</table>
| Cartridge is not fed    | 1 Magazine not snapped in.  
2 Cartridge chamber & feed ramp is strongly soiled.  
3 Magazine damaged.  
4 Cartridge damaged. | 1 Snap magazine audibly into place.  
2 Clean gun.  
3 Mark magazine & replace.  
4 Remove cartridge & dispose of. |
| Slide does not close    | 1 Gun or cartridge are strongly soiled.  
2 Cartridge does not correspond to the calibre.  
3 Slide did not cycle correctly.  
4 Gun defective. | 1 Clean gun.  
2 Remove cartridge and dispose of.  
3 Hold gun on grip more tightly.  
Pull back and release slide up to the stop and let go.  
4 Hand over gun to corrective maintenance. |
| No minute shot Release  | 1 Failure to fire.  
2 Gun is strongly soiled.  
3 Gun defective. | 1 Remove cartridge after 1 minute and dispose of.  
2 Clean gun.  
3 Hand over gun to corrective maintenance. |
| Case is not ejected     | 1 Slide not correctly cycled.  
2 Gun is strongly soiled.  
3 Gun defective (extractor). | 1 Hold gun on grip more tightly.  
2 Clean gun.  
3 Hand over gun to corrective maintenance. |
| Slide is not caught     | 1 Slide not correctly cycled.  
2 Slide stop lever is obstructed.  
3 Gun is strongly soiled.  
4 Gun defective. | 1 Hold gun on grip more tightly.  
2 Remove finger from slide stop lever.  
3 Clean gun.  
4 Hand over gun to corrective maintenance. |
9 · SPARE PARTS FOR 1911:

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Barrel</td>
<td>24</td>
<td>Mag Catch Look</td>
</tr>
<tr>
<td>2</td>
<td>Bushing</td>
<td>25</td>
<td>Mag Catch Spring</td>
</tr>
<tr>
<td>3</td>
<td>Disconnector</td>
<td>26</td>
<td>Mainspringhousing Cap</td>
</tr>
<tr>
<td>4</td>
<td>Ejector</td>
<td>27</td>
<td>MSH Pin</td>
</tr>
<tr>
<td>5</td>
<td>Ejector Pin</td>
<td>28</td>
<td>Mainspring</td>
</tr>
<tr>
<td>6</td>
<td>Extractor</td>
<td>29</td>
<td>MSH</td>
</tr>
<tr>
<td>7</td>
<td>Firing Pin</td>
<td>30</td>
<td>MSH Pin Magwell</td>
</tr>
<tr>
<td>8</td>
<td>Firing Pin Spring</td>
<td>31</td>
<td>MSH Retainer</td>
</tr>
<tr>
<td>9</td>
<td>Firing Pin Stop Plate</td>
<td>32</td>
<td>Plunger Slide stop</td>
</tr>
<tr>
<td>10</td>
<td>Frame, Master</td>
<td>33</td>
<td>Plunger Safety</td>
</tr>
<tr>
<td>11</td>
<td>Front Sight 3,2 x 8</td>
<td>34</td>
<td>Plunger Tube</td>
</tr>
<tr>
<td>12</td>
<td>Grip G10</td>
<td>35</td>
<td>Plunger spring</td>
</tr>
<tr>
<td>13</td>
<td>Grip bushing</td>
<td>36</td>
<td>Rear Sight</td>
</tr>
<tr>
<td>14</td>
<td>Grip Safety</td>
<td>37</td>
<td>Recoilspring</td>
</tr>
<tr>
<td>15</td>
<td>Grip screw</td>
<td>38</td>
<td>Reverse Plug</td>
</tr>
<tr>
<td>16</td>
<td>Recoil Guide</td>
<td>39</td>
<td>Sear</td>
</tr>
<tr>
<td>17</td>
<td>Hammer Pro</td>
<td>40</td>
<td>Sear Pin</td>
</tr>
<tr>
<td>18</td>
<td>Hammerpin</td>
<td>41</td>
<td>Sear Spring</td>
</tr>
<tr>
<td>19</td>
<td>Hammerstrut</td>
<td>42</td>
<td>Slide</td>
</tr>
<tr>
<td>20</td>
<td>Hammerstrut Pin</td>
<td>43</td>
<td>Slide Stop</td>
</tr>
<tr>
<td>21</td>
<td>Barrel Link</td>
<td>44</td>
<td>Thumb Safety</td>
</tr>
<tr>
<td>22</td>
<td>Barrel Link Pin</td>
<td>45</td>
<td>Thumb Safety</td>
</tr>
<tr>
<td>23</td>
<td>Mag Release 1911</td>
<td>46</td>
<td>Trigger</td>
</tr>
</tbody>
</table>
9 · EXPLODED VIEW OF 1911:
### 10 • SPARE PARTS FOR 2015/2011:

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Barrel</td>
<td>24</td>
<td>Mainspring Pin</td>
</tr>
<tr>
<td>2</td>
<td>Disconnector</td>
<td>25</td>
<td>Mainspringhousing</td>
</tr>
<tr>
<td>3</td>
<td>Ejector</td>
<td>26</td>
<td>MSH Pin Magwell</td>
</tr>
<tr>
<td>4</td>
<td>Ejector Pin</td>
<td>27</td>
<td>MSH Retainer</td>
</tr>
<tr>
<td>5</td>
<td>Extractor</td>
<td>28</td>
<td>Mag Release 2015</td>
</tr>
<tr>
<td>6</td>
<td>Firing Pin</td>
<td>29</td>
<td>Mag Catch Look</td>
</tr>
<tr>
<td>7</td>
<td>Firing Pin Spring</td>
<td>30</td>
<td>Mag Catch Spring</td>
</tr>
<tr>
<td>8</td>
<td>Firing Pin Stop Plate</td>
<td>31</td>
<td>Plunger Slide stop</td>
</tr>
<tr>
<td>9</td>
<td>Frame, Master</td>
<td>32</td>
<td>Plunger Safety</td>
</tr>
<tr>
<td>10</td>
<td>Front Sight 3,2 x 8</td>
<td>33</td>
<td>Plunger spring</td>
</tr>
<tr>
<td>11</td>
<td>Grip ALU</td>
<td>34</td>
<td>Rear Sight</td>
</tr>
<tr>
<td>12</td>
<td>Grip bushing 2015</td>
<td>35</td>
<td>Recoilspring</td>
</tr>
<tr>
<td>13</td>
<td>Grip Safety</td>
<td>36</td>
<td>Reverse Plug</td>
</tr>
<tr>
<td>14</td>
<td>Grip screw</td>
<td>37</td>
<td>Sear</td>
</tr>
<tr>
<td>15</td>
<td>Recoil Guide</td>
<td>38</td>
<td>Sear Pin</td>
</tr>
<tr>
<td>16</td>
<td>Hammer Pro</td>
<td>39</td>
<td>Sear Spring</td>
</tr>
<tr>
<td>17</td>
<td>Hammerpin</td>
<td>40</td>
<td>Slide</td>
</tr>
<tr>
<td>18</td>
<td>Hammerstrut</td>
<td>41</td>
<td>Slide Stop</td>
</tr>
<tr>
<td>19</td>
<td>Hammerstrut Pin</td>
<td>42</td>
<td>Thumb Safety</td>
</tr>
<tr>
<td>20</td>
<td>Barrel Link</td>
<td>43</td>
<td>Thumb Safety</td>
</tr>
<tr>
<td>21</td>
<td>Barrel Link Pin</td>
<td>44</td>
<td>Trigger</td>
</tr>
<tr>
<td>22</td>
<td>Mainspring Pin</td>
<td>45</td>
<td>Trigger Sleeve screw</td>
</tr>
<tr>
<td>23</td>
<td>Mainspring Cap</td>
<td>46</td>
<td>Trigger Sleeve</td>
</tr>
</tbody>
</table>

www.stpgun.de
10 · EXPLODED VIEW FOR 2015/2011:
My gun:

Model:

Serial number:

Calibre:

Special features:
We reserve the right to make technical changes. All illustrations are exemplary and may vary. Output of arms only via qualified specialist trade and owners of the authorisation to acquire weapons.